

Portable Gas Analyzer PG-300 Series

NO_x - SO₂ - CO - CO₂ - O₂ - CH₄

Precision analyses, anywhere.



Measurement So Easy It's Almost Instinctive

Portable and lightweight with laboratory-level precision.

The New Possibilities of Gas Analysis Begin with "Precision Mobility"

For situations when you can only take measurements in the field, but you want the same precision that you get in the laboratory: HORIBA presents the PG-300 Portable Gas Analyzer. The PG-300 offers the same accuracy and reliability of laboratory measurements in a portable and durable unit that is 20% lighter with a faster response time than previous models. With less warm up time required, high visibility touch screen, accuracy in measuring five crucial components in the field and the durability to facilitate mobile measurement, the PG-300 is the analyzer of the future.

Portable Gas Analyzer

PG-300 Series

NO_x-SO₂-CO-CO₂-O₂-CH₄



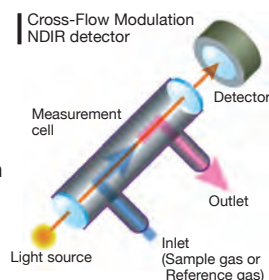
Field × Lab

Functions Advanced measurement needs met with advanced functions.

- **Cross-Flow Modulation type detector**
- **Capable of measuring methane (CH₄)**
- **Less warm-up time**
- **Timer Function**

■ Cross-Flow Modulation advanced efficiency of NDIR analysis

In PG-300, Cross-Flow Modulation is newly applied to SO₂, CO, and new CH₄ analyzers. With Cross-Flow Modulation NDIR method, sample gas and reference gas flow into a single measurement cell switching one by one, and it brings about advantages that no optical adjustment is required, the zero point is kept stable, and the sample cell remains clean and it reduces span drift. The equipments will be kept safe for a long time as well. Cross-Flow Modulation Chemiluminescence detection method is already introduced for NOx analyzer in previous model and has the same effects as aforesaid analyzers.



■ Capable of measuring methane (CH₄) for expanded options

Improving on previous models, the new PG-300 is equipped with a methane (CH₄) analyzer that is ideally suited for many current and emerging applications such as biomass combustion.



■ Ethernet communication facilitates data management*1

Standard Ethernet interface for connection to LAN environment enables real-time data import.

■ Collecting data over LAN network*1

Following network connectivity on the PG-300, data uploads and status checking can be performed remotely over the network.

*1 Requires separate software.



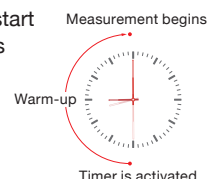
- **Data management with Ethernet and LAN**
- **SO₂ reduced response time**
- **Multi languages and Certificates**
- **Upgrade to IP42 (Ingress protection) version (option).**

■ Warm-up time has been significantly reduced

Reducing from 1 hour to 30 minute warm-up time, the PG-300 increases its readiness time for measurement.

■ Timer function enables automatic instrument start and sleep modes

For example, setting the PG-300's automatic start time 30 minutes ahead of when measurements are needed eliminates your need to wait for the instrument to warm up; it will be ready when you are. There is also a sleep mode that reduces power use when the unit is idle.



■ Reduced response time for SO₂ analyzer

The response time of the SO₂ analyzer is faster than on previous models, increasing the overall measurement performance.

■ Multi languages and Global certificates

<Languages>

English, Chinese, Korean, German, French, Russian, and Japanese

<Certificates>

TÜV(EU), China, Korea, Japan, MCERTS(UK), GOST(Russia)

■ Upgrade to IP42 version (Optionally available)

A special rear cover is attached to prevent intrusion of water droplets and solid matter, and it is resistant to light rain.

IP=Ingress protection

IP42 means protection against solid objects of 1 mm diameter and greater, and vertically falling water drops when enclosure is tilted up to 15 degrees. Wiping off water drops on the measuring spots are necessary in order to obtain accurate value.



Rugged Lightweight Design

20% lighter than previous models, the PG-300 is your choice for portability. Side guards are available to prevent unexpected impacts during transport. PG-300 provides full support for your field measurements and analyses.

Lightweight makes it easy to transport.



Easy Operation

Simple and intuitive, making it easy to operate in the lab or out in the field.

- SD™ memory card slot
- Screen capture function
- On screen guidance
- Color trend graph

Equipped with an SD™ memory card slot to enable data to be saved immediately

SD™ memory card slot accessed from the front of the instrument enables necessary data to be saved on the spot in the universal CSV format.

The SD™ card slot is located on the front of the unit for easy access.



Screen capture function enables data to be saved immediately as a bitmap image onto the SD memory card.

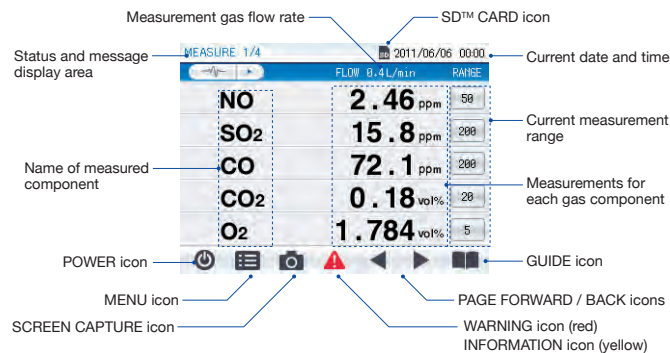
No paper or pen required - simply touch the SCREEN CAPTURE icon and a screen shot is stored in memory.

On screen guidance function allows you to confirm review operating procedures instantly

The simple guidance function provides assistance when you forget how to perform an operation. You can review regular operational procedures or important points right on the screen.

LCD touch screen improves ease of operation

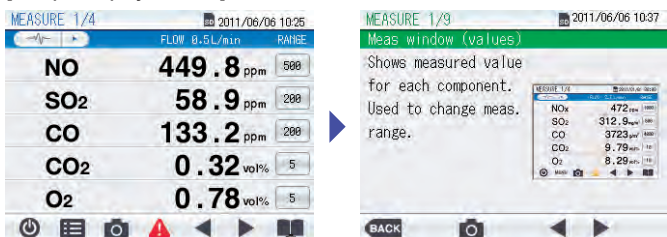
All operations, including calibration, measurement and saving on-screen data, can be performed on the touch screen. The high visibility color display makes it easy to check the status.



Easy real time analysis using the color trend graph

A convenient color trend graph function enables gas component trends as a function of time to be confirmed at a glance.

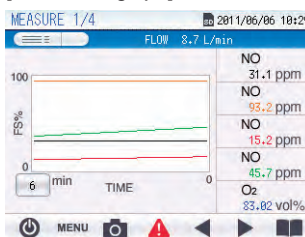
[Sample display screens]



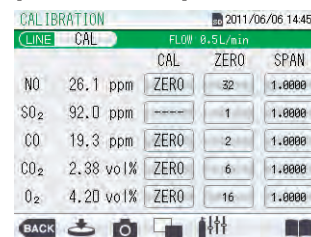
When you press the GUIDE button...

...and then the screen shows information that you can handle at the current operation.

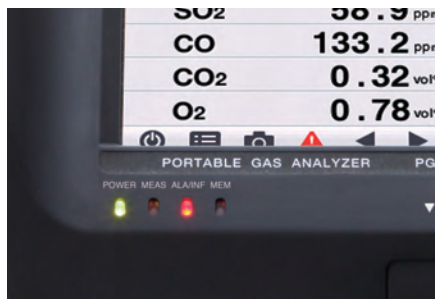
[Color trend graph]



[Calibration screen]



Note: Calibration requires separately purchased calibration gas and pressure regulator.



● Front panel LED's clearly display unit status.



● Easy-to-operate unit yields precision analysis results.



● Color LCD touch screen with high visibility display.

● SD is a trade mark for SD-3C, LLC.

Analyzer Specifications

Type of Analyzers	2 component Analyzer		3 component Analyzer			4 component Analyzer	5 component Analyzer	2 component Analyzer	4 component Analyzer
Model	PG-320	PG-325	PG-330	PG-335	PG-337	PG-340	PG-350	PG-324	PG-344
Components Measured	CO/CO ₂	NOx/O ₂	CO/CO ₂ /O ₂	NOx/CO/O ₂	NOx/SO ₂ /O ₂	NOx/CO/CO ₂ /O ₂	NOx/SO ₂ /CO/CO ₂ /O ₂	CH ₄ /CO ₂	CH ₄ /CO/CO ₂ /O ₂
Analysis Principle	NOx: Cross-Flow Modulation Chemiluminescence Detection Method SO ₂ ,CO,CH ₄ : Cross-Flow Modulation Non-Dispersive Infrared Absorption Method CO ₂ : Non-Dispersive Infrared Absorption Method O ₂ : Galvanic Method, Zirconia Method, or Paramagnetic Method								
Ranges	NOx : 0-25/50/100/250/500/1000/2500 ppm SO ₂ : 0-200/500/1000/3000 ppm CO : 0-200/500/1000/2000/5000 ppm CO ₂ : 0-10/20/30 vol% O ₂ : 0-5/10/25 vol%*							CH ₄ : 0-2000/5000 ppm CO : 0-2000/5000 ppm CO ₂ : 0-5/10/20 vol% O ₂ : 0-5/10/25 vol%*	
Repeatability	±0.5% of Full scale (NOx : ≥ 100 ppm range / CO : ≥ 1000 ppm range) ±1.0% of Full scale (Except above)							±1.0% of Full scale	
Linearity	±2.0% of Full scale								
Drift	±1.0% of Full scale / day (For SO ₂ analyzer only : ±2.0% of Full scale / day)							±1.0% of Full scale / day	
Response Time (Td+T ₉₀)	Analyzers except SO ₂ analyzer : 45 sec. or less (From sample inlet) SO ₂ analyzer : 180 sec. or less (From sample inlet)								
Sample Gas Flow Rate	Approx. 0.5 L/min.								
Display	Measurement (3 or 4 digit display), range, flow rate, etc.								
Output	DC 4-20 mA (non-insulated) or 0-1 V (non-insulated) [optional] / Ethernet								
Warm-up Time	With 30 min. warm-up, ±2.0% of Full scale / 2 hours								
Data Saving	SD™/SDHC™ memory card								
Ambient Temperature	0 to 40 / 32°F to 104°F								
Ambient Humidity	Maximum relative humidity 80% (For temperatures up to 31 decreasing linearly to 50% at 40)								
Power	AC 100 V - 240 V ±10% (maximum 250 V), 50/60 Hz								
Power Consumption	Approx. 160 VA in a steady state, maximum 220 VA								
Outline	260 (W) x 520 (D) x 260 (H) mm 10.2" (W) x 20.5" (D) x 10.2" (H) (without side guards) 300 (W) x 520 (D) x 260 (H) mm 11.8" (W) x 20.5" (D) x 10.2" (H) (with side guards) (projections excluded)								
Mass	Approx. 13 kg to 15 kg / Approx. 29 lb to 33 lb								
Environmental rating	IP42(Optionally available)								
Sample Gas Conditions	Temperature : Ambient temperature, Moisture : Below the ambient temperature saturation, Dust : 0.1 g/Nm³ or less, Pressure : ±0.98 kPa Non-existence of any gas that reacts with corrosive gas or measured gas.								

* For Paramagnetic Method, please contact HORIBA representative in your area for the details.

- SD is a trade mark for SD-3C, LLC.
- TAKE GREAT CARE WHEN HANDLING SAMPLE GASES CONTAINING TOXIC OR FLAMMABLE GASES. TAKE MEASURES SUCH AS PROVIDING ADEQUATE VENTILATION, INSTALLING GAS DETECTORS, AND REMOVING IGNITION SOURCES IN THE WORKING AREA.
- THE PG-300 SERIES IS NOT EXPLOSION-PROOF. DO NOT USE THIS PRODUCT IN A HAZARDOUS LOCATION OR FOR MEASUREMENT OF SAMPLE GASES IN EXPLOSIVE ATMOSPHERES (MIXTURE OF A COMBUSTIBLE GAS AND AIR WITHIN THE FLAMMABILITY LIMITS). HORIBA, LTD. AND ITS AFFILIATES ARE NOT LIABLE FOR EMERGENCIES CAUSED BY LEAKAGE OR MISHANDLING OF SUCH GASES.

Standard Accessories

Part Name	Specifications	Quantity
Filter element	For reference line	24
Signal cable	For analog output (2 m) with connector	1
Power cord	2.5 m	1
Tube	φ6/φ4PTFE tube 0.12 m (for mist catcher short)	1
Tube	φ6/φ4PTFE tube 5 m (for sample)	1
Tube	φ9/φ5 Imron tube 5 m (for exhaust)	1
Tube	φ9/φ5 Imron tube 1 m (for drain discharge)	1
Joint	φ6 straight (for sample tube)	1
Cover	Dust cover (for storage)	1
SD™ memory card	512 MB	1
Galvanic O ₂ cell	R22-A	1*

* Separate tubing and joint are required if a pretreatment unit is added.

* Differs depending on model.

Replacement parts

Replacement part intervals assume 8 hours of operation per day. Replacement interval may be more frequent depending on measurement gas conditions and use conditions.

[Consumable Items]

Name	Replace Every (general guideline)	Notes
Mist catcher	3 months	MC-025
Scrubber	3 months	For reference line
Air filter element	2 weeks	For reference line

[Replacement Parts]

Name	Replace Every (general guideline)	Notes
Pump	1 year	Replace when broken
NOx converter catalyst	1 year	For NOx analyzer*
Zero gas purifier unit catalyst	1 year	*
Ozone generator	1 year	For NOx analyzer*
Deozoneizer	1 year	For NOx analyzer*
CR2032 battery	5 years	For clock backup
Galvanic O ₂ cell	1 year	Replace when broken*

* Differs depending on model

Options

Additional optional components expand the PG-300 portable analyzer capabilities.



Drain separator



Drain pot

■ Drain separator unit ■ Drain pot unit

When the gas sample includes moisture ranging from ambient temperature saturation to 40 °C saturation, a Drain Separator and Drain Pot are installed at the stage before the analyzer unit.

■ Drain separator unit / Drain pot unit specifications

Model	DS-300 (drain separator)	DP-300 (drain pot)
Temperature	0 to 40 / 32°F to 104°F	
Sample conditions (at feed port)	Moisture	Ambient temperature saturation ~ 40 / 104°F saturation
	Dust	0.1 g/m ³ or less
	Pressure	±0.98 kPa ±4.9 kPa

■ Electronic cooler unit

When the gas sample includes moisture exceeding 40 °C saturation, or when conducting continuous measurement (for five days or less), a thermoelectric cooler is installed at the stage before the analyzer unit. The electronic cooler unit can also accommodate low-temperature SO₂ measurements.



■ Electronic Cooler unit specifications

Model	PS-300
Material in contact with gas	Ti, SUS, PVC, PTFE, FKM, PVDF, PP, Glass
Inlet sample	Approx. 2 L/min.
Dehumidify	15 / 59°F saturated
Usable temperature	0 to 40 / 32°F to 104°F
Usable humidity	85% or less
Power	100/110/115/120/220/230/240 V AC, 50 Hz/60 Hz (depend on specifications)
Outline	260(W) x 375(D) x 235(H) mm / 10.2"(W) x 14.7"(D) x 9.2"(H) (except for protrusion)
Mass	Approx. 12kg / 26.46 lb
Sample gas condition	Temperature: Ambient temperature, Dust: 0.1 g/m ³ or less, Moisture: H ₂ O ≤ 20 vol%, Pressure: ±4.9 kPa

[Halogen scrubber] (optional)

The Halogen scrubber can be built into the electronic cooling unit as an option. It is used to prevent corrosion of the cells, tubes and other internal components when the gas analyzer is operated at waste incineration facilities or in other situations where the gas sample includes Cl₂.

■ Primary side filter probe

Either of two types may be selected depending on use.



Flue probe



Simple probe

■ Primary side filter probe specifications

Model	Simple probe	SE3 (flue probe)
Probe length (standard)	10 cm / 3.937"	1 m / 3'28"
Temperature	0 to 50 / 32°F to 122°F*	0 to 120 / 32°F to 248°F
Sample conditions (at feed port)	Moisture	40 vol% or less
	Dust	0.1 g/m ³ or less
	Pressure	±2.94 kPa

*At flange inlet

Note:

- Please contact HORIBA if the analyzer will be used in environments in which the temperature exceeds 120 °C.
- Please contact HORIBA in case of use under the environmental that the pressure condition is other than ±2.94 kPa.



■ PG-300 Carrying Case

■ Specifications

Model	PG-300 Carrying Case
Outline	630 (W) x 492 (D) x 352 (H) mm 24.8" (W) x 19.3" (D) x 13.8" (H)
Mass	12kg / 26.4lb
Materials	Case: Polypropylene Interior: Ethylene foam
Equipments	Carry handle, casters, handles, etc.



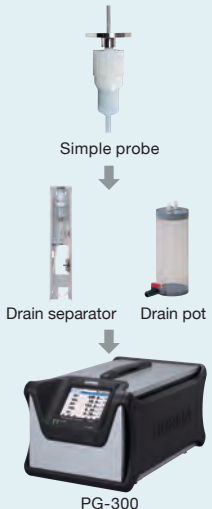
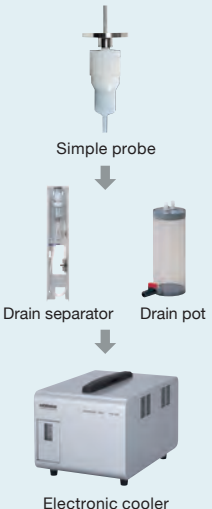
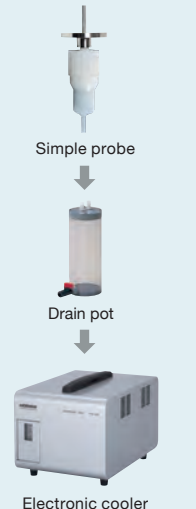
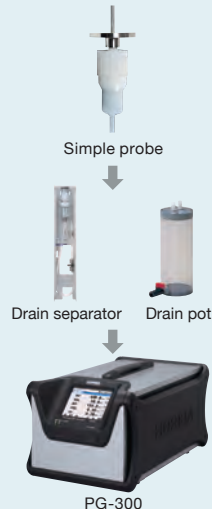
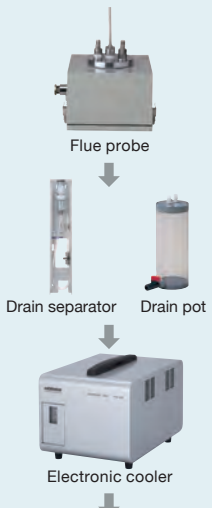
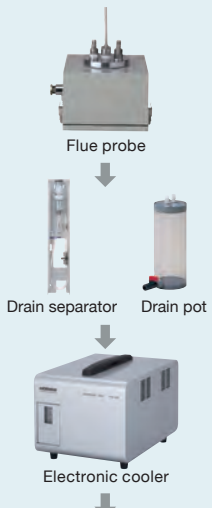
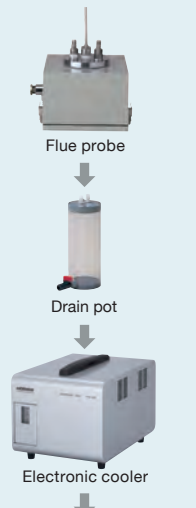
■ Upgrade to IP42 (ingress protection) version

A special rear cover is attached to prevent intrusion of water droplets and solid matter, and it is resistant to light rain.

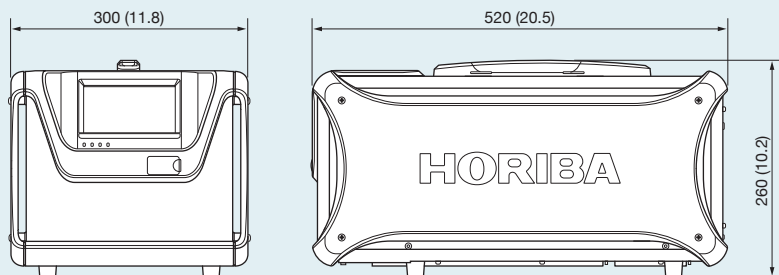
*Upgrade to IP42 (Ingress protection) version (option).

Please select the ideal combination according to your needs.

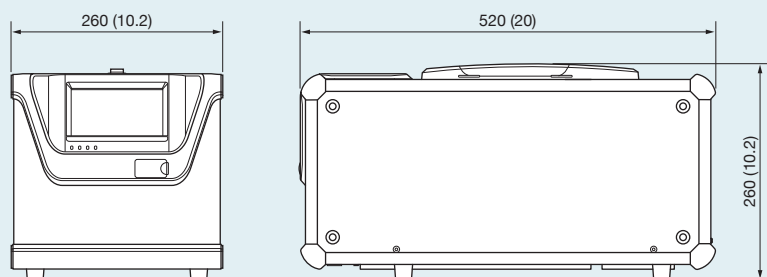
Sample Preprocessing Unit (optional) Uses

Applications	Boiler gas turbines	Stack gas	Waste incineration	Combustion gas appliances	Steelmaking
Intermittent Measurement (8 hours or less)	 Simple probe Drain separator Drain pot PG-300	 Simple probe Drain separator Drain pot Electronic cooler PG-300	 Simple probe Drain pot Electronic cooler PG-300	 Simple probe Drain separator Drain pot PG-300	
Continuous Measurement (5 days or less)*	 Flue probe Drain separator Drain pot Electronic cooler PG-300	 Flue probe Drain separator Drain pot Electronic cooler PG-300	 Flue probe Drain pot Electronic cooler PG-300	Note: Consult HORIBA regarding probe material and other matters relating to applications. * For measurements exceeding 5 days, please contact HORIBA.	

●PG-300 Series Analyzer Unit



●PG-300 Series Analyzer Unit (Side guards excluded)



The HORIBA Group adopts IMS (Integrated Management System) which integrates Quality Management System ISO9001, Environmental Management System ISO14001, and Occupational Health and Safety Management System ISO45001. We have now integrated Business Continuity Management System ISO22301 in order to provide our products and services in a stable manner, even in emergencies.



Please read the operation manual before using this product to assure safe and proper handling of the product.

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<http://www.horiba.com>

HORIBA, Ltd. Japan

Head Office
2 Miyano Higashi-cho, Kisshoin, Minami-ku, Kyoto, 601-8510, Japan
Phone: 81 (75) 313-8121 Fax: 81 (75) 321-5725

HORIBA (Thailand) Limited Thailand

East Office
850 / 7 Soi Lat Krabang 30 / 5, Lat Krabang Road, Lat Krabang, Bangkok 10520, Thailand
Phone: 66 (0) 2734 4434 Fax: 66 (0) 2734 4438

HORIBA Instruments (Singapore) Pte Ltd. Singapore

3 Changi Business Park Vista #01-01, Akzonobel House, Singapore 486051
Phone: 65 (6) 745-8300 Fax: 65 (6) 745-8155

HORIBA Instruments (Singapore) Pte Ltd., Manila Office Philippines

27 / F Tower 2, Enterprise Center 6766, Ayala Avenue cor Pacedo de Roxas, Makati City, Philippines, 1226
Phone: 63 (2) 8885-8500

HORIBA Vietnam Company Limited Vietnam

Lot 3 and 4, 16 Floor, Detech Tower II, No.107 Nguyen Phong Sac Street, Dich Vong Hau Ward, Cau Giay District, Hanoi, Vietnam
Phone: 84 (24) 3795-8552 Fax: 84 (24) 3795-8553

PT HORIBA Indonesia Indonesia

Jl. Jalur Sutra Blok 20A, No.16-17, Kel. Kunciran, Kec. Pinang Tangerang-15144, Indonesia
Phone: 62 (21) 3044-8525 Fax: 62 (21) 3044-8521

HORIBA Instruments Incorporated USA

9755 Research Drive, Irvine, CA 92618, U.S.A.
Phone: 1 (949) 250-4811 Fax: 1 (949) 250-0924
Houston Office
5390 Bay Oaks Drive, Pasadena, TX 77505
Phone: 1 (281) 482-4334 Fax: 1 (281) 674-6058

HORIBA (China) Trading Co., Ltd. China

Unit D, 1F, Building A, Synnex International Park, 1068 West Tianshan Road, 200335, Shanghai, China
Phone: 86 (21) 6289-6060 Fax: 86 (21) 6289-5553
Beijing Branch
12F, Metropolis Tower, No.2, Haidian Dong 3 Street, Beijing, 100080, China
Phone: 86 (10) 8567-9966 Fax: 86 (10) 8567-9066
Guangzhou Branch
Rm 1611/1612, Goldlion Digital Network Center, 138 Tiyu Road East Guangzhou 510620, China
Phone: 86 (20) 3878-1883 Fax: 86 (20) 3878-1810

HORIBA Taiwan, Inc. Taiwan

8F.-8, No.38, Taiyuan St. Zhubei City, Hsinchu County 30265, Taiwan (R.O.C.)
Phone: 886 (3) 560-0606 Fax: 886 (3) 560-0550

HORIBA KOREA Ltd. Korea

25, 94-Gil, Ilijik-Ro, Manan-Gu, Anyang-Si, Gyeonggi-Do, 13901, Korea
Phone: 82 (31) 296-7911 Fax: 82 (31) 296-7913

HORIBA India Private Limited India

246, Okhla Industrial Estate, Phase 3 New Delhi-110020, India
Phone: 91 (11) 4646-5000 Fax: 91 (11) 4646-5020

Technical Center

D-255, Chakan MIDC Phase-II, Bhamboli Village, Pune-410501, India
Phone: 91 (21) 3567-6000

Bangalore Office

No.55, 12th Main, Behind BDA Complex, 6th sector, HSR Layout, Bangalore South, Bangalore-560102, India
Phone: 91 (80) 4127-3637

HORIBA Instruments Brasil, Ltda. Brazil

Rua Presbitero Plinio Alves de Souza, 645, Loteamento Multivias, Jardim Ermidia II - Jundiai Sao Paulo - CEP 13.212-181 Brazil
Phone: 55 (11) 2923-5400 Fax: 55 (11) 2923-5490

HORIBA UK Limited UK

Kyoto Close Moulton Park Northampton NN3 6FL UK
Phone: 44 (0) 1604 542500 Fax: 44 (0) 1604 542699

HORIBA Europe GmbH Germany

Hans-Mess-Str.6, D-61440 Oberursel, Germany
Phone: 49 (6172) 1396-0 Fax: 49 (6172) 1373-85
Leichlingen Office
Julius-kronenberg Str.9, D-42799 Leichlingen, Germany
Phone: 49 (2175) 8978-0 Fax: 49 (2175) 8978-50

HORIBA Europe Research Center France

Avenue de la Vauve-Passage Jobin Yvon-CS 45002-91120 Palaiseau-France
Phone: 33 (1) 69-74-72-00 Fax: 33 (1) 69-31-32-20

HORIBA Europe GmbH Sweden

Sweden Branch (Gothenburg)
Grimboasen 10 A, S-417 49 Gothenburg, Sweden
Phone: (46) 10-161-1500 Fax: (46) 10-161-1503

HORIBA Czech Czech

Prague Office
Prumyslova 1306 / 7, CZ-10200, Praha 10, Czech Republic
Phone: 420 (2) 460-392-65

HORIBA (Austria) GmbH Austria

Kaplanstrasse 5, A-3430 Tulln, Austria
Phone: 43 (2272) 65225 Fax: 43 (2272) 65225-45

HORIBA (Austria) GmbH Romania

Romania Branch
B-dul.Republicii, nr. 164, Etaj Parter, Birourile nr. 3 si 4, Pitesti, 110177, judetul Arges Romania
Phone: 40 (348) 807117 Fax: 40 (348) 807118