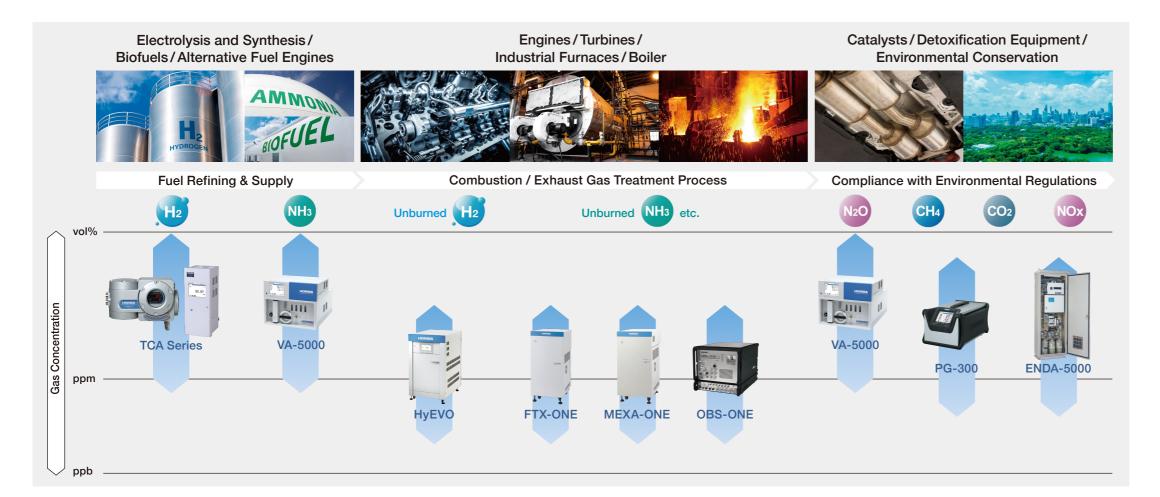
Alternative Fuel Combustion

(Mono-fuel combustion, mixed combustion / H2, NH3, etc.)

Hydrogen and ammonia are essential energy sources for decarbonization in various fields such as transportation, power generation, and various indusries.

Therefore, the implementation of alternative energies is accelerating to achieve carbon neutrality toward 2050. HORIBA is contributing to the "Carbon Neutrality" effort through our leading-edge measurement solutions.





Highly-sensitive Measurement of Nitrogen Compound Gases

MEXA-ONE IRLAM*

Absorption Method Exhaust Gas Measurement System

[WET] [High-Speed Response]

New "IRLAM" technology developed by HORIBA improves robustness, fast response (on the order of msec), and high sensitivity measurement (minimum range: 10 to 20 ppm) for understanding the combustion process. *IRLAM is the measurement principle of NH3 and N2O.





Continuous Measurement up to 28 Gases

FTX-ONE-CS/RS

FTIR Exhaust Gas Analyzer

[WET] [High-Speed Response]

Continuous and high-speed measurement of concentrations of up to 28 components such as NO, NO2, N2O and other nitrogen oxides, $NH_{3},$ and $H_{2}O$ contained in exhaust gas.













High-precision, High-resolution Hydrogen Gas Analysis

HvEVO

TCA Series

[Explosion-proof] [DRY]

range up to 100%.

Explore the future

Hydrogen Gas Analyzer [WET] [Fast Response]

Hydrogen gas analyzer capable of measuring gases containing high humidity with high accuracy and resolution without moisture removal. Response time of less than 1 second is realized, enabling measurement of even transient concentration changes.

Explosion-proof Gas Analyzer

Continuous measurement of hydrogen gas in various plants with a measurement





Explosion-proof





Various R&D

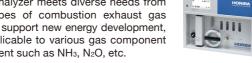
purposes

Various Gas Components

VA-5000 Series

Multi-component Gas Analyzer [DRY] [General Purpose]

This gas analyzer meets diverse needs from various types of combustion exhaust gas analysis to support new energy development, and is applicable to various gas component measurement such as NH₃, N₂O, etc.









Continuous Measurement

ENDA-5000 Series

[DRY] [Continuous Measurement]

Stack Gas Analysis System

Ideal for monitoring of stationary installations

for stable measurement of gases after

separation and treatment. We also offer the

ENDA-C9000 series for power plants which

supports continuous monitoring of NH₃.





For Gas Flow Measurement

EXFM-ONE

Ultrasonic Exhaust Flow Meter

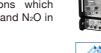
Directly measures exhaust gas flow from vehicles and engines using an ultrasonic method. Combined with exhaust gas concentration measurement, the weight of each gas component in the exhaust gas can be calculated in real time.



OBS-ONE GS/IRLAM

[WET] [High-speed Response]

Portable Emission Measurement System (PEMS) for real-driving emissions which measures the gases such as NH3 and N2O in the exhaust gas



Measuring Exhaust Gas during Real Road Driving

Portable Emission Measurement System (PEMS)







IRLAM™ (Infrared Laser Absorption Modulation) is a next-generation infrared gasanalysis technology originally developed by HORIBA.



https://www.horiba.com/int/irlam/

IRLAM is a registered trademark or trademark of HORIBA, Ltd. in Japan and other countries.





Hydrogen Gas Measurement in the 100% Range

PG-300 Series

Portable Gas Analyzer

[DRY] [Continuous Measurement]

Portable gas analyzer capable of measuring each component in combustion exhaust gas with high accuracy, also applicable to N2O and CH4 measurement.

Lightweight, Portable and Compact











HORIBA

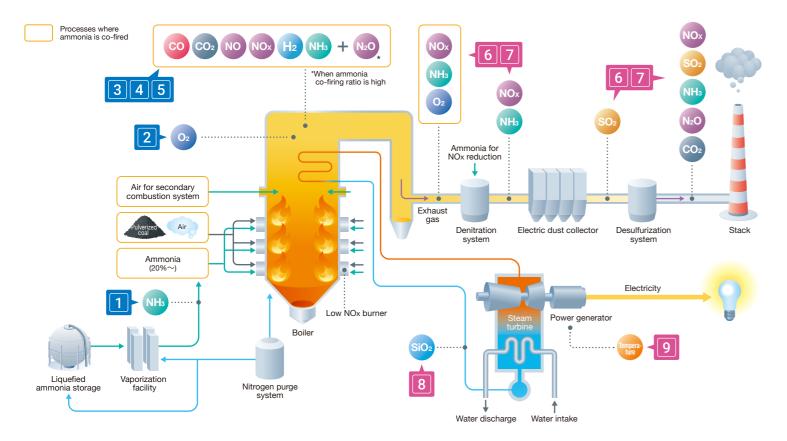
Due to its excellent storage, transportation efficiency and its ability to be burned directly, demonstration tests are currently underway to evaluate its use as a fuel. Compared to the combustion of conventional fuels, ammonia combustion must be improved to enhance combustion efficiency and address issues such as slow combustion speed,

low calorific value, unstable combustion, and emission of NOx and N2O (the latter having a global warming potential approx. 298 times greater than that of CO2) HORIBA offers analysis and measurement solutions to support the research and development of ammonia co-firing and 100% firing based on our accumulated measurement expertize.

For R&D / demonstration system

Power generation by ammonia co-firing / 100% firing

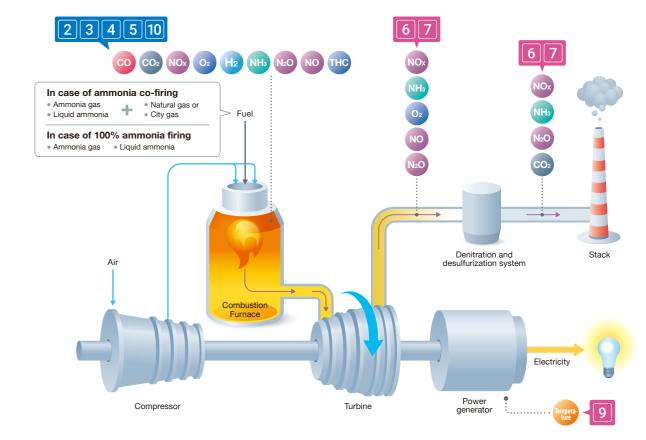
R&D of burners for higher rate of ammonia co-firing / 100% ammonia firing in coal-fired power generation facilities is underway, aiming to improve combustion methods and gas treatment facilities' operation methods in order to realize the social implementation of ammonia co-firing/ full-firing systems. Currently, practical tests are ongoing with a 20% ammonia co-firing pulverized coal boiler. Furthermore, endeavors are in progress to elevate the co-firing rate, with the aim of achieving 100% ammonia firing by the 2030s.



For R&D / demonstration system

Gas-turbine power generation by liquid ammonia with direct spray method

100% liquid ammonia firing technology to reduce greenhouse gas (GHG) emissions from conventional gas turbine power generation systems is under development. Given that liquid ammonia has lower flammability than gases, it is necessary to stabilize the flame and reduce harmful substances in the exhaust gas. In addition to conventional air pollutants such as NOx, there is a particular need to measure unburned NH3 and N2O.





Monitoring the concentration of fuel NH₃ for enhancing combustion efficiency



Multi-Component Gas Analyzer VA-5000



Monitoring of O₂ concentration for prevention incomplete combustion

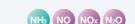


Multi-Component Gas Analyzer VA-5000

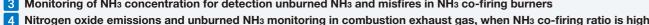


Stack Gas Analysis System **ENDA-5000**





Monitoring of NH₃ concentration for detection unburned NH₃ and misfires in NH₃ co-firing burners













Multi-Component Gas Analyzer VA-5000



Stack Gas Analysis System ENDA-5000



Nitrogen Oxides Monitor APNA-380

Optimized internal structure enables rapid switching between NOx and NO lines, allowing real-time continuous measurement





Hydroger Gas Analyzer

Exhaust Gas Analyzei

MEXA-ONE-IRLAM



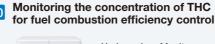




Multi-Component Gas Analyzer VA-5000



Stack Gas Analysis ENDA-5000 CO





Hydrocarbon Monitor **APHA-380**



Flame ionization detector with selective combustion provides simultaneous measurement of THC, CH4 and NMHC

Environmental Assessment Evaluation / Efficient Facility Management

- Monitoring of NOx and SO₂ concentrations before and after denitration and desulfurization systems NO NOx
 - Monitoring whether GHG emissions from the stack comply with environmental regulation thresholds



Silica measurement

Silica analyzer

SLIA-5000

results in 5 minutes Sensitivity range: 0 to 10 µg/L

for sludge control

Stack Gas Analysis System **ENDA-5000**



Multi-Component Gas Analyzer VA-5000



Stack Gas **Analysis System ENDA-9000** series

Sulfur Dioxide Monitor **APSA-380**



Long-term stable continuous measurement with inating interference from moisture and coexisting components



Temperature measurement for condition monitoring of turbines, bearings, etc.





Infrared Thermometers IT-480 series



with industry's highest level of accuracy*



